

## HONIKUT-70

### Honing Oil

**Honikut-70** is formulated by using highly refined low viscosity mineral oil, with approx. 10-15 % aromatic content. Special types of Sulphurized EP additives used in **Honikut-70** take care of easy penetration of the oil to the point of operation. The low viscosity ensures effective flushing and cooling. The extreme pressure additives give a film of good strength; this help in giving excellent finish and good tool life and no burning marks on machined components. It is operator & environment friendly.

**Honikut-70** is very effective for Honing, Drilling, Boring, and Lapping operation.

#### CHEMICAL & PHYSICAL PROPERTIES

TEST PARAMETERS	SPECIFICATIONS
Appearance	Clear, Light Yellow
Flash Point	110 ± 5°C
Kinematic Viscosity in c.s.t. @ 40°C	5 ± 2
Copper strip corrosion test for 3 hrs. @ 100°C	Passes test
Cast iron corrosion test	Passes test