

## HONIKUT-7

### Sulfur and Chlorine Free Honing Oil

**Honikut-7** is formulated by using highly refined low viscosity mineral oil, with minimal aromatic content. Unlike conventional Honing oils, **Honikut-7** is free from any common Chlorine and Sulphur additives. Special types of EP additive used in **Honikut-7** take care of easy penetration of the oil to the point of operation. Low viscosity ensures easy effective flushing and cooling. It has very good flushing properties. The extreme pressure additives gives a film of good strength; this help in giving excellent finish and good tool life and no burning marks on machined components.

It does not stain non-ferrous like Brass, Copper etc. and protects Cast-iron from rusting. Non-use of Chlorine & Sulphur compound in **Honikut-7** is hygienically safe to operator. It is operator & environment friendly.

**Honikut-7** is very effective for Honing, Drilling, Boring, and Lapping operation.

#### CHEMICAL & PHYSICAL PROPERTIES

| TEST PARAMETERS                                | SPECIFICATIONS      |
|--|---------------------|
| Appearance                                     | Clear, Light Yellow |
| Flash Point                                    | 120 ± 5°C           |
| Kinematic Viscosity in c.st. @ 40°C            | 5 ± 2               |
| Copper strip corrosion test for 3 hrs. @ 100°C | Passes test         |
| Cast iron corrosion test                       | Passes test         |